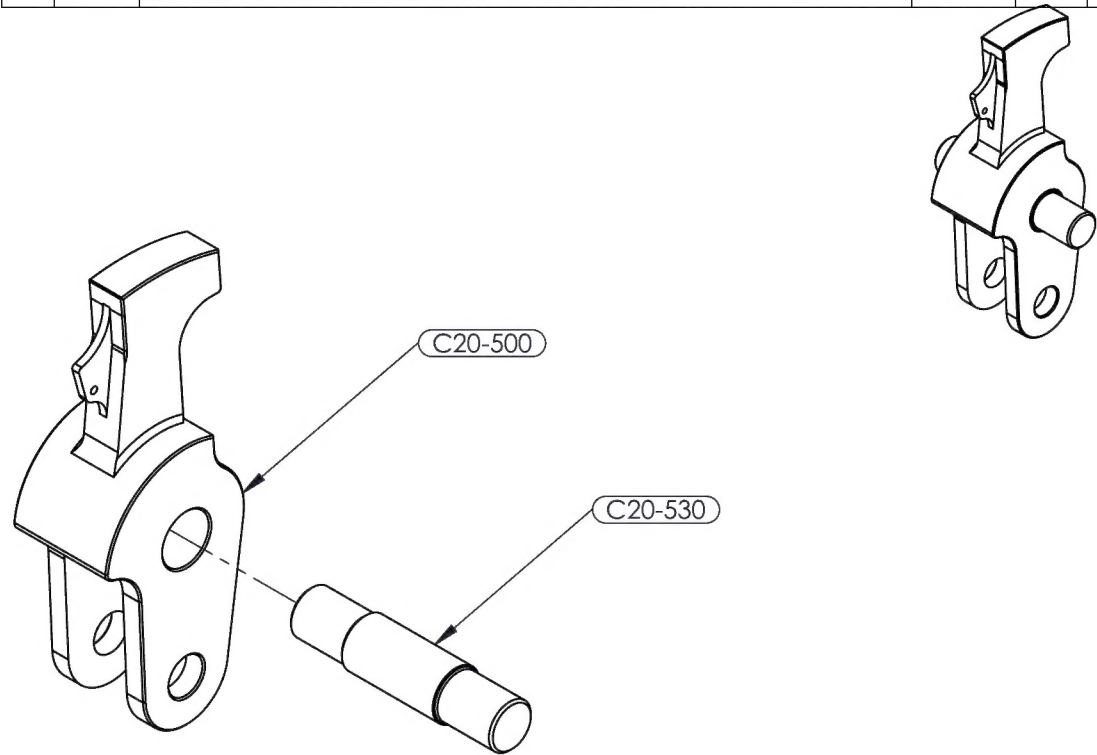
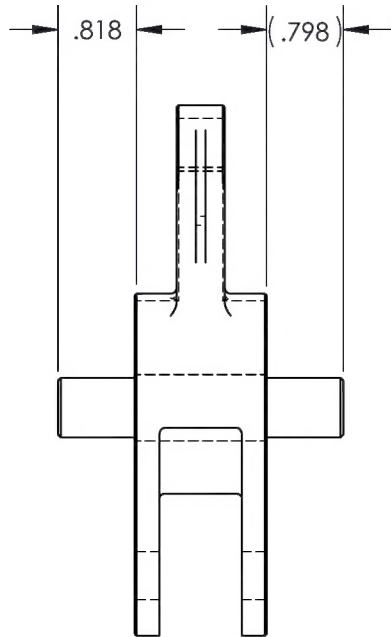


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM	5/31/2013	CFS	
3	14-0119	CH'D TITLE BLOCK WAS RED BARN IS DART. <b>C20-500</b> ADDED MACHINE ENGRAVE NOTE. CH'D DIMENSION WAS R3.150 IS R3.15. <b>C20-530</b> ADDED BAG & LABEL NOTE.	8/11/2014	DJN	RW



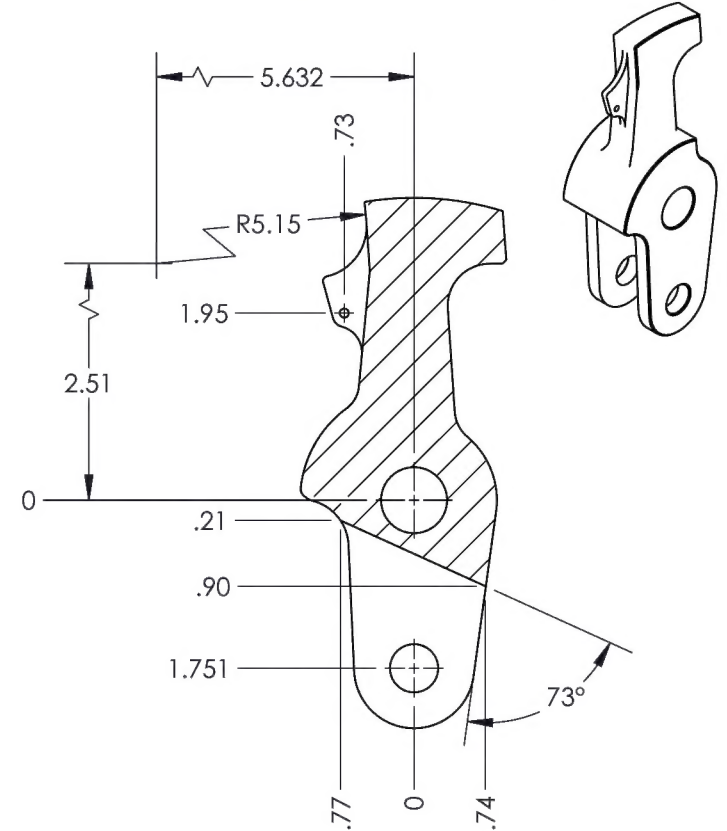
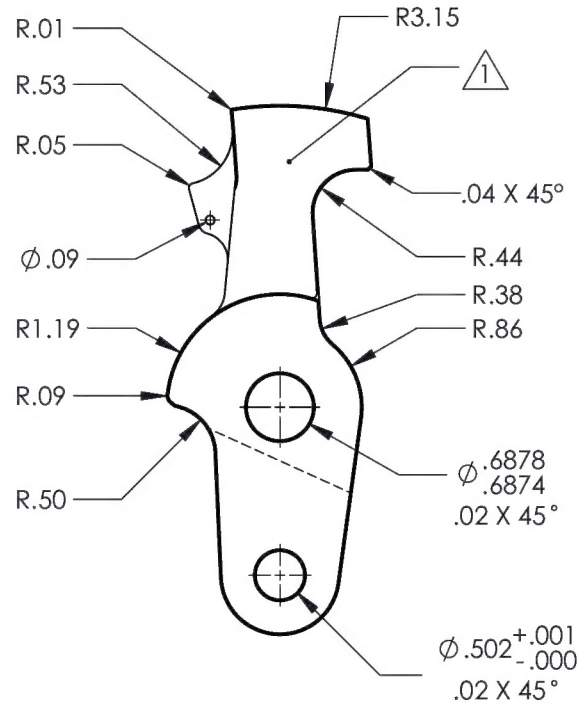
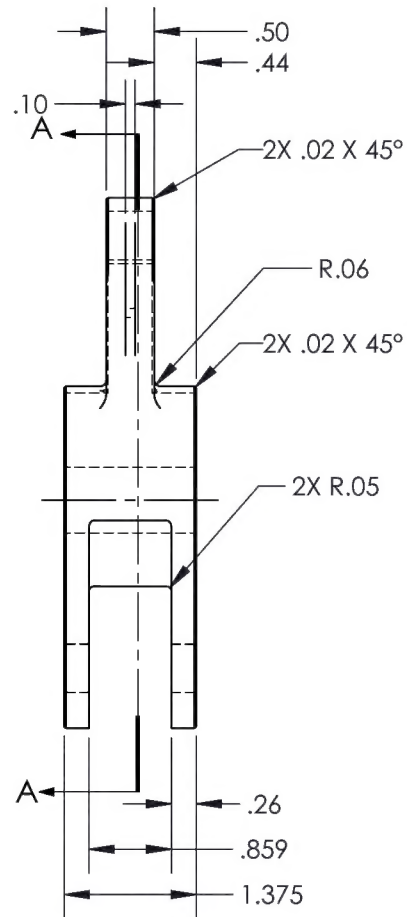
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C20-500	1	LOCK	4140	1-1/2 X 2-1/4 X 5-5/8	2
			C20-530	1	LOCK SHAFT	4140	Ø3/4 X 3-1/8	3

<b>DART</b> AEROSPACE	
TITLE <b>LOCK ASSEMBLY</b>	
DWG NO. <b>C20-500A</b>	REV <b>3</b>
MAT'L	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 4/19/2007
SHEET 1 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
3	14-0119	C20-500 ADDED MACHINE ENGRAVE NOTE. CH'D DIMENSION WAS R3.150 IS R3.15.	8/11/2014	DJN
				APPROVED RW



SECTION A-A

NOTE:

1 MACHINE ENGRAVE BATCH NUMBER.

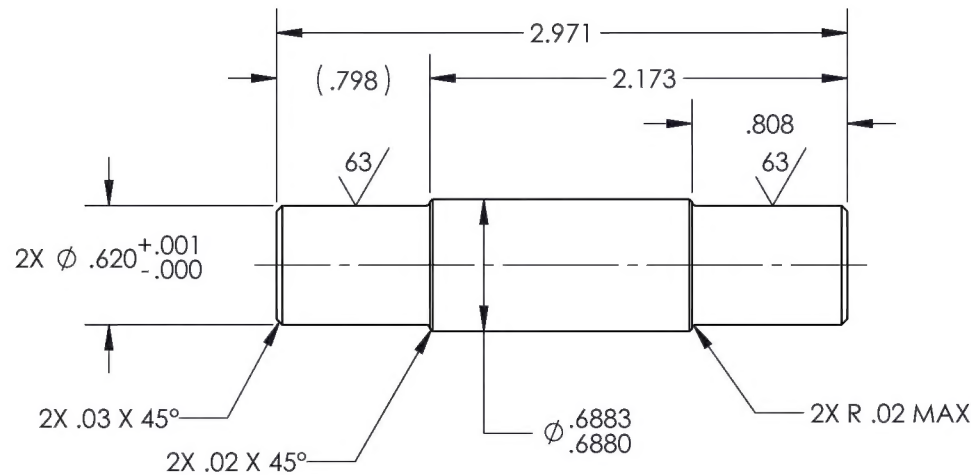
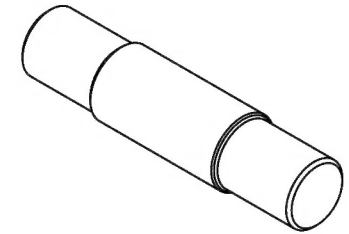
(C20-500)

LOCK

<b>DART</b> AEROSPACE	
TITLE <b>LOCK ASSEMBLY</b>	
DWG NO. <b>C20-500A</b>	REV <b>3</b>
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT HRC 42-44
.XX ± .01	FINISH SEE SHEET 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 4/19/2007
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	14-0119	C20-530 ADDED BAG & LABEL NOTE.	8/11/2014	DJN	RW



C20-530

LOCK SHAFT

NOTE:  
BAG & LABEL WITH BATCH NUMBER.

<b>DART</b> AEROSPACE	
TITLE LOCK ASSEMBLY	
DWG NO. C20-500A	REV 3
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005	HEAT TREAT HRC 44-46
.XX ± .01	FINISH SEE SHEET 1
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 4/16/2003
SHEET 3 OF 3	